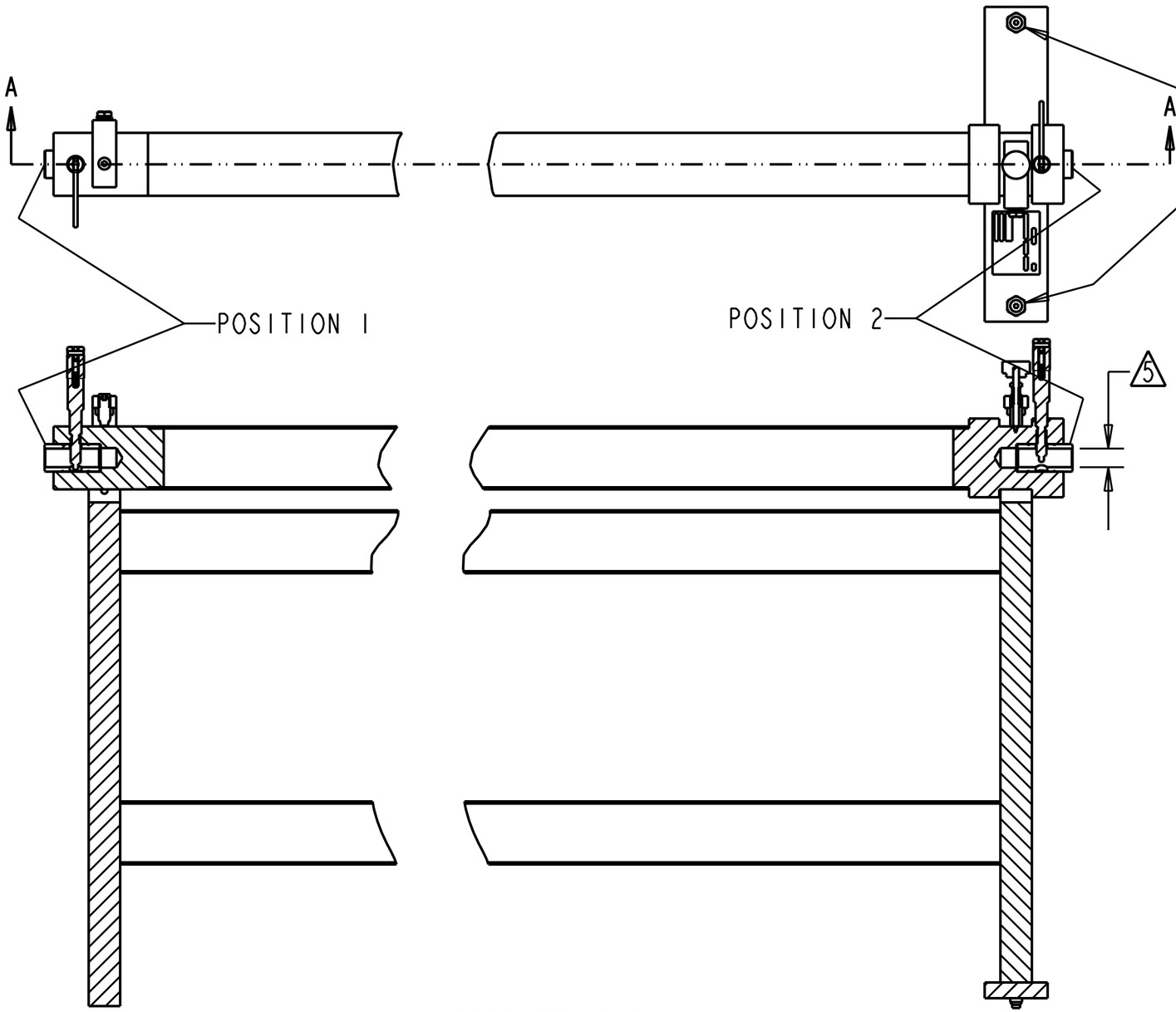
USE THIS FORM IN CONJUNCTION WITH 72-372-1
TO CREATE CERTIFIED 72-373-1



SECTION A-A

CALIBRATION STAND ADJUSTMENT:

1. LOCATE DIAL INDICATOR AT POSITION 1 AS SHOWN ON DRAWING.
2. DETERMINE HEIGHT OF AVERAGE RUN-OUT POSITION AS BAR IS ROTATED 360 DEGREES.
3. LOCATE DIAL INDICATOR AT POSITION 2 AS SHOWN ON DRAWING.
4. SET HEIGHT OF AVERAGE RUN-OUT POSITION TO MATCH THAT MEASURED IN POSITION 1 BY ADJUSTING LEVELING SCREWS. ADJUST BOTH SCREWS EQUALLY TILL HEIGHTS MATCH BY ±.010. LOCK IN POSITION WITH JAM NUTS.
5. MAX ALLOWABLE BUSHING I.D. .5915 (BOTH ENDS).
6. LIGHTLY COAT BARE METAL AREAS WITH GERERAL PURPOSE GREASE.

NO	Date	Revision	ECO No.
-	12-01-03	RELEASED FOR PRODUCTION	2003-804

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES;
TOLERANCES: 2 PL DEC±.015 3 PL DEC±.005 ANGLES±1°

SIMILAR TO

ROUTING	- R	- I	D QC	- A	PD	BP	MS	W	P	PS	I		INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M 1982

SHT 1 OF 1

THIRD ANGLE PROJECTION

HUNTER Engineering Company
11250 HUNTER DRIVE BRIDGETON MISSOURI 63044

NAME **INSPECT/ADJUST DSPP600 CAL BAR**

MATERIAL	FINISH
ASSEMBLY	—
HEAT TREATMENT	SCALE 1/4
DR. D. SAUL Date 11-12-03	CK. Date
SUPERSEDES	SUPERSEDED BY

PART NO. **FORM-5107T**